

Date: Wednesday, 21/01/2009 7:38:00 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	INNER TUBE BUSHING
Job Number :	44984		
Estimate Number :	13505		
P.O. Number :		Part Number :	PB6743001249
This Issue :	21/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE23
First Issue :	1/1	Project Number :	N/A
Previous Run :	41877	Drawing Revision :	B1
	Type :	Material :	
	MACHINED PARTS	Due Date :	27/01/2009
Written By :		Qty:	12
Checked & Approved By :	09-01-21	Um:	Each
Comment :	Est Rev:A 08-07-24 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1000	ROUND BAR 1.00"
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Comment: Qty.: 0.1094 f(s)/Unit Total : 1.3129 f(s)

ROUND BAR 1.00"

Batch: M104554

(12)

SS 09/01/23

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: 1-TURN AS PER FOLIO FA768 & DWG PB67-43001

FOLIO REV: _____

DWG REV: _____

2-DEBURR AS REQUIRED

3- TAP FOR 1/2- 20 UNC HELICOL INSERT

(Manual lathe) (12)

SS 09/01/23

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

(12)

SS 09/01/22

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

(12)

DIP 09/01/23

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 438

SS 09/01/23 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 21/01/2009 7:38:00 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE BUSHING

Job Number: 44984

Part Number: PB6743001249

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-01-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

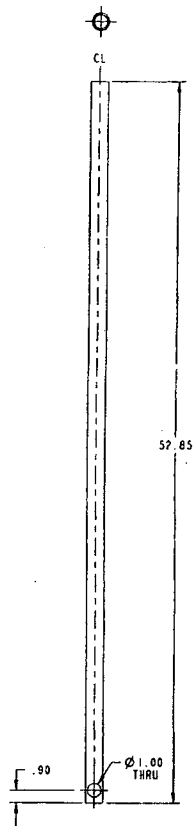
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

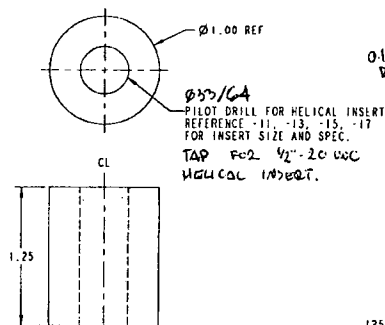
NOTE: Date & initial all entries

61
272

1786717 cm

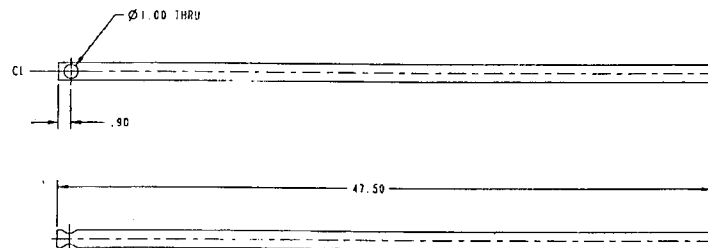


① -247 INNER TUBE
MATE: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

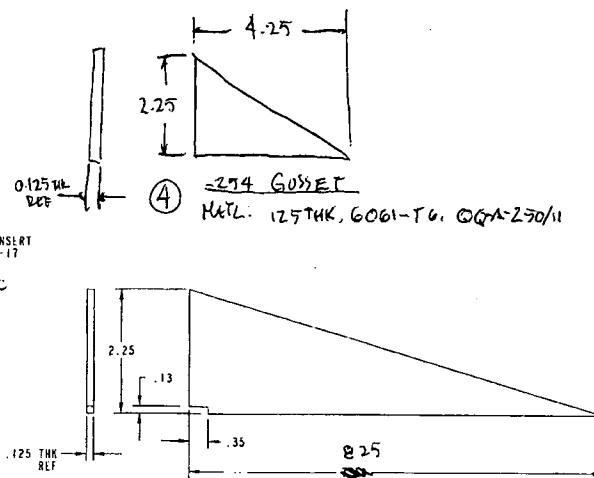


④ -249 INNER TUBE BUSHING
MATE: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000

xh



① -257 INNER TUBE
MATE: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



④ -253 GUSSET
MATE: .125 THK, 6061-T6, 00-A-250/11
SCALE 1.000

RELEASED
11/06/92

PREMIER AVIATION, INC.			
3000 Aviation Parkway, Grand Prairie, Texas 75050			
DATE	CDR	REV	REV
11/05/87	0000	0000	0000
D105UV8		B67-43001	
SCALE	BY	DATE	23 of 25

ORIGINAL